



## **Recommended General Repair Procedures for Precast Concrete Sections**

*Damage during handling may be repaired such that the repaired precast concrete sections comply with applicable product specifications and are free from spalls, cracks or fractures, and imperfections that would adversely affect the performance of the joint.*

1. Remove dirt and other foreign matter such that the area to be repaired is clean, sound, and free of contaminants.
2. Saturate the repair surface to SSD (Saturated, Surface-dry) condition, if using a water-based repair material.
3. Follow the manufacturer's instruction for patching/repair, using an approved patching/repair material.
4. Allow repaired unit to cure at least 85% of design strength before moving.

*Other repairs may be acceptable upon engineer's approval.*

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